## FMW/SW PERFORMANCE EVALUATION SUMMARY SHOPPESVILLE, GREENHILLS SHOPPING CENTER Chiller #5 – January 12 – July 20, 2011

## **Before FMW/SW Installation**

- \*Condenser approach temperature was regularly at 8-9°F every 3 weeks which adversely caused the chiller to sound off and vibrate; swabbing/descaling are then undertaken
- \*Yellowish water at catch basin
- \*Chemicals being used as water treatment

## **After FMW/SW Installation**

\*Condenser approach temperature (CAT) at 6.9°F on Jan. 12, one week after swabbing and installation of the FMW, use of chemical treatment was halted.



\*CAT on Feb. 21 at 7.1°F



\*CAT on Mar. 31 at 6.1°F



\*CAT on June 29 at 3.6°F



\*CAT on July 20 at 3.6°F



Per above data, not only savings on water—treatment chemicals and industrial water (intervals of blow down are longer) are achieved, obviously because Condenser Approach Temperature has stabilized down to 3.6°F from a high of 8-9°F, tremendous energy savings are therefore realized.

Water at catch basin is yellowish



**Before** 

Crystal clear water with settled scales removed from the tubings

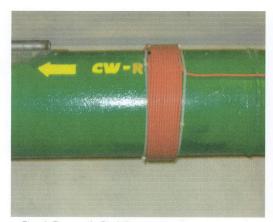


After

## FMW/SW UNIT



**Energizing Panel** 



Coil Signal Cable wound at 12-inch header cooling pipe

